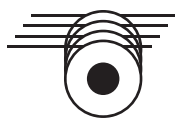


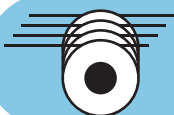


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带连续退火装置的多线及单线拉丝机

Multi-wire and Single-wire Drawing Machine with annealer / spooler



带连续退火多线拉丝机 Multi-wire Drawing Machine With Annealer



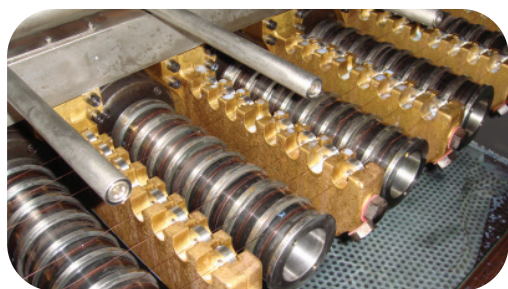
多线拉丝机 Multi-Wire Drawing Machine

技术参数 TECHNICAL PARAMETERS

型号	Type	MD 80-13	MD 80-21
进线根数及直径	Diameter of inlet wire	8 x 0.4 ~ 1.0 mm	8 x 1.0 ~ 1.8 mm
出线范围	Dia. of finishing range	8 x 0,12 ~ 0,35 mm	8 x 0,12 ~ 0,35 mm
最多拉制道数	Max. number of drafts	13	21
每道延伸率	Elongation per draft	21%	21%
拉丝轮直径	Drawing Capstan dia.	80 mm	80 mm
最大拉丝速度	Max. speed	25 m/min	25 m/min
收线盘尺寸	Take-up spool	630 (DIN)	630 (DIN)

连续退火 Annealer

型号 Type	AM 140	AB 140
	用于镀锡线的退火 for Tinned Wire	用于裸铜丝退火 for Bare Copper Wire



拉丝机系列
Drawing Machines



DA140 带连续退火铜线细拉机
COPPER WIRE DRAWING MACHINE WITH CONTINUOUS ANNEALER
TYPE DA140 FOR EXTRA-FINE WIRE RANGE



DA200 带连续退火铜线小拉机
COPPER WIRE DRAWING MACHINE WITH CONTINUOUS ANNEALER
TYPE DA200 FOR FINE WIRE RANGE



DA250 带连续退火铜线中拉丝机
COPPER WIRE DRAWING MACHINE WITH CONTINUOUS ANNEALER
TYPE DA250 FOR MEDIUM WIRE RANGE

拥有多项国家新型实用专利的带连续退火拉丝机

结构紧凑 Compact Design 操作方便 Easy in Operation
质量保证 Proven Quality 无需蒸汽 No Steam Required

带连续退火中拉机 Medium Wire Drawing Machine with Annealer

技术参数 TECHNICAL PARAMETERS

		DA 250-13	DA 250-17
最大进线	Max. Inlet diameter	3.5 mm 硬或软铜线 hard or annealed copper wire	3.00 mm 硬或软铜线 hard or annealed copper wire
出线范围	Finished diameter	0.60 ~ 1.30 mm	0.30 ~ 0.90 mm
拉丝速度	Drawing speed	max. 20 m/s	max. 30 m/s
拉伸道数	No. of drafts	最大13道 max. 13 drafts	最大17道 max. 17 drafts
延伸系数	Elongation	每道 1.26 per draft	
拉丝鼓轮	Drawing cone	四轴4级塔轮, 碳化钨喷镀或陶瓷组合塔轮, 最大级 250 mm 4 shaft 4 step Drawing Cone, Carbide coated or Composite Cerramic Cone, Dia. of max. step of cone 250 mm	
排线装置	Traversing	光杆排线 UHING type traversing system	
收线盘尺寸	Take-up spool	线盘外径 Flange dia. Ø 630 ~ 400 mm	孔径 Bore Ø 125 mm

带连续退火细拉机 Extra-Fine Wire Drawing Machine with Annealer

DA 140-21 技术参数 TECHNICAL PARAMETERS

最大进线	Max. Inlet diameter	1.20 mm 硬或软铜线 Hard or annealed copper wire
出线范围	Finished diameter	0.10 ~ 0.30 mm
拉丝速度	Drawing speed	max. 30 m/s
拉伸道数	No. of drafts	最大21道 max. 21 drafts
延伸系数	Elongation	每道 1.17 1.17 per draft
拉丝鼓轮	Drawing cone	四轴10级塔轮, 陶瓷喷镀或陶瓷塔轮, 最大级 140 mm 4 shaft 10 step Drawing Cone, Ceramic coated or Ceramic Cone, Dia. of max. step of cone 140 mm
排线装置	Traversing	光杆排线 UHING type traversing system
收线盘尺寸	Take-up spool	线盘外径 Flange dia. Ø 250 ~ 400 mm 孔径 Bore Ø 125 mm

带连续退火小拉机 Fine Wire Drawing Machine with Annealer

DA 200-16 技术参数 TECHNICAL PARAMETERS

最大进线	Max. Inlet diameter	2.50 (2.60) mm 硬或软铜线 Hard or annealed copper wire
出线范围	Finished diameter	0.20 ~ 0.65 mm
拉丝速度	Drawing speed	max. 30 m/s (B型可达40米/秒, Type B up to 40 m/s)
拉伸道数	No. of drafts	最大16道 max. 16 drafts
延伸系数	Elongation	每道 1.26 1.26 per draft
拉丝鼓轮	Drawing cone	四轴7级塔轮, 碳化钨喷镀或陶瓷组合塔轮, 最大级 200 mm 4 shaft 7 step Drawing Cone, Carbide coated or Composite Ceramic Cone, Dia. of max. step of cone 200 mm
排线装置	Traversing	光杆排线 UHING type traversing system
收线盘尺寸	Take-up spool	线盘外径 Flange dia. Ø 400 ~ 250 mm 孔径 Bore Ø 125 mm



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