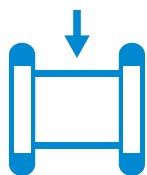




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**各类收放线及辅助设备**

Various Pay-off and Take-up Devices, Caterpillars, Accumulators



## 收放线装置 Pay-off and Take-up Devices

### 导轨行走式收放线装置 Take-up Stand, Traversing Type



型号 Type	POT / TUT 1600	POT / TUT 2000	POT / TUT 2500	POT / TUT 3150
最大线盘重量 Reel weight max.	kg 8000	10000	15000	20000
最大线盘外径 Flange diameter max.	mm 1600	2000	2500	3000
最大线盘外宽 Overall width max.	mm 1180	1500	1900	2300

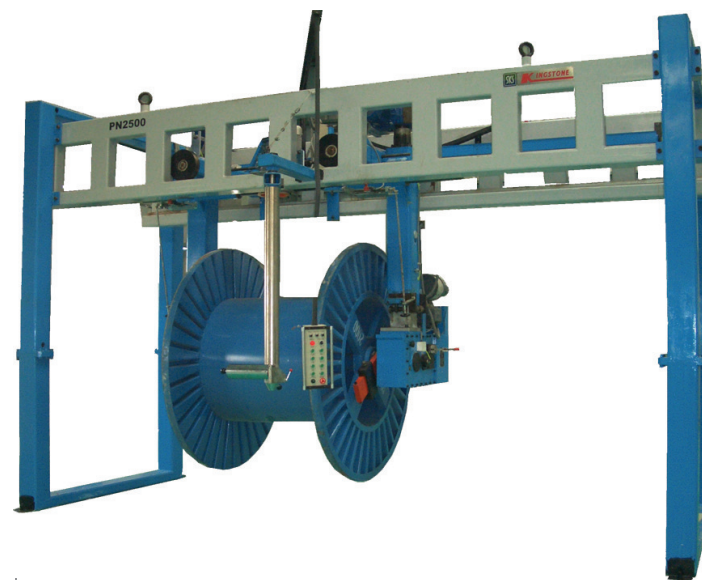
#### 技术特征

结构坚固，工作可靠  
操作安全，换盘方便  
排线精确，排距调节容易  
主动放线，张力均匀易调  
张力/速度由外置摆杆或驱动电机控制

#### TECHNICAL FEATURES

Robust construction and Reliable running  
Safe in operation, easy reel changing  
Accurate laying and quick adjustment of pitch  
Driven Pay-off for uniform tension and easy adjustment  
Tension / speed can be controlled by dancer or driven motor

### 龙门悬挂式收放线装置 PAY-OFF / TAKE-UP STAND, PORTAL TYPE

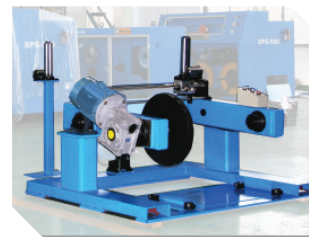


型号 Type	POP / TUP 1600	POP / TUP 2000	POP / TUP 2500
最大线盘重量 Reel weight max.	kg 5000	8000	15000
最大线盘外径 Flange diameter max.	mm 1600	2000	2500
最大线盘外宽 Overall width max.	mm 1180	1500	1900

### 悬臂式主动收排线架 DRIVEN PAY-OFF & TAKE-UP, CANTELEVER TYPE

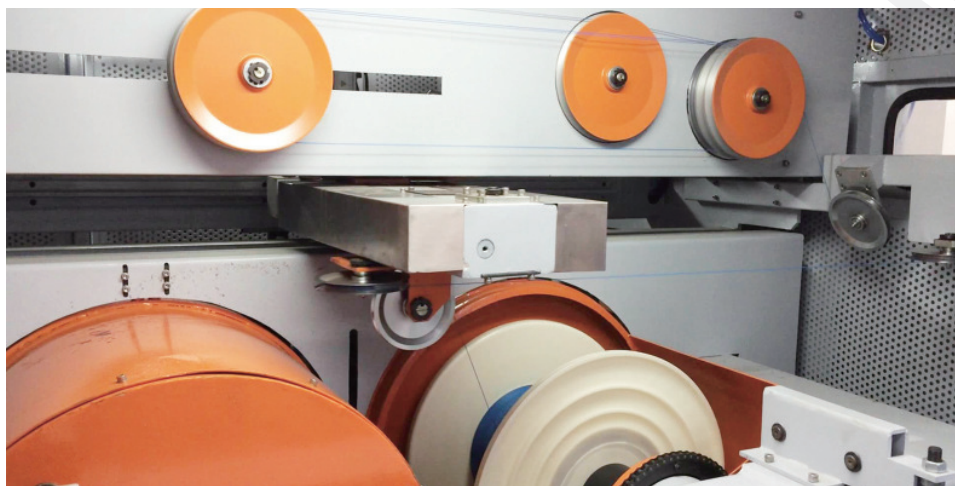
无轴式，线盘夹持臂可上下摆动  
电动线盘升降  
气动锁紧线盘  
主动放线，张力均匀易调  
张力/速度由外置摆杆或驱动电机控制

Shaftless, reel clamping arms can be swing up or down  
Electric motor driven loading  
Pneumatic clamping of reel between pintles  
Driven Pay-off for uniform wire tension and easy adjustment  
Tension / speed can be controlled by dancer or driven motor



放线/收线型号 Type of PO / TU	PO/TU-1000	PO/TU-1250	PO/TU-1600
最大线盘直径mm Flange diameter max.	1000	1250	1600
线盘标准外宽mm Standard OW of Reel	750	950	1180

## 用于连续生产的双盘自动收线装置 Dual automatic take-ups for continuous flow



- 高度可靠的全速换盘  
High reliable change-over at full speed
- 捕线钩自动清理尾线  
Automatic cleaning of wire end by wire catching device
- 机架结实无振动  
Robust vibration-free frame
- 高品质机电配件确保运转可靠  
High quality M/E parts are adopted to ensure reliable running



ASPS 800



ASPS 500

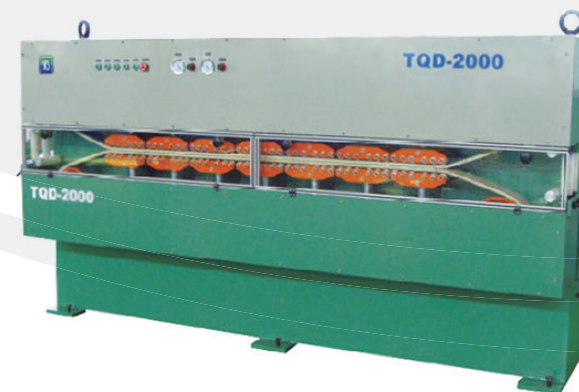


ASPS 630

### 全自动双盘收线装置 Automatic Dual Spooler for Wire and Cable

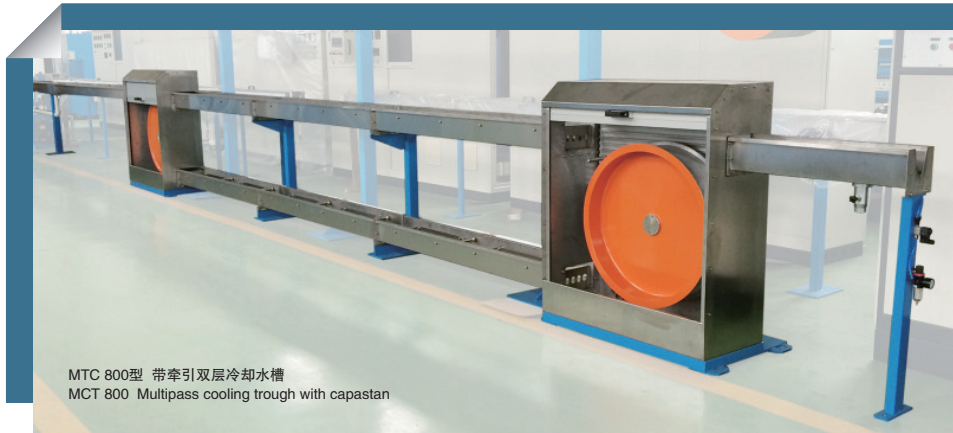
型号 Type	ASPS 500	ASPS 630	ASPS 800
线盘尺寸 mm spool size	400 / 500	500 / 630	630 / 800
最大收线速度 m/min Line speed max.	2000	1500	1200

## 履带牵引装置 Belt Caterpillars



型号 Type		BC 500	BC 800	BC 1250	BC 1600	BC 2000
最大电缆外径 max. cable dia.	mm	40	40	50	80	120
牵引力 Pulling Force	da N	500	800	1250	1600	2000
接触长度 Contact Length	mm	790	1200	1800	1900	2500
牵引带宽 Belt Width	mm	60	90	100	110	20
气缸对数 No. of Cylinder pairs		3	5	7	7	7

## 带牵引双层冷却水槽 Multipass cooling trough with capastan



MCT 800型 带牵引双层冷却水槽  
MCT 800 Multipass cooling trough with capastan

型号 Type		MCT-500	MCT-600	MCT-800
牵引轮直径 Capastan dia.	mm	500	600	800
冷却长度 Cooling length	m	70	80	90
回绕道数 Return No.		4	4	4

## 卧式，立式储线装置 Horizontal or vertical accumulators



VA 800型 卧式储线装置  
VA 800 Horizontal Accumulator



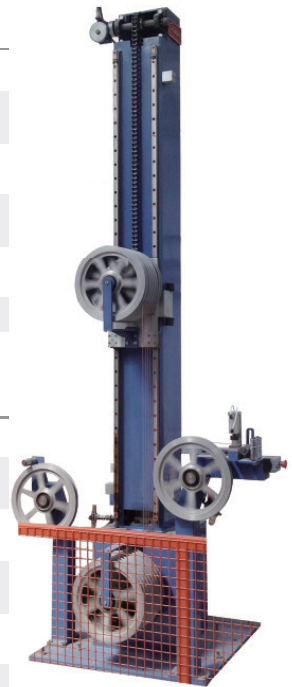
VA 600型 卧式储线装置  
VA 600 Horizontal Accumulator

### 卧式储线装置 HORIZONTAL ACCUMULATOR

型号 Type		HA 400	HA 600	HA 800	HA 1000	HA 1250
最大电缆直径 Cable dia. max.	mm	8	25	30	35	44
导轮直径 Dia. of Pulley	D mm	400	600	800	1000	1250
最大移动导轮数 No. of moving Wheels max.	n	14	14	8	6	5
最大移动距离 Stocke length max.	S m	7	7	15	20	20
储线量 Accumulator Capacity [m] = 2 x n x S						

### 立式储线装置 VERTICAL ACCUMULATOR

型号 Type		VA 400	VA 600	VA 800	VA 1000	VA 1250
最大电缆直径 Cable dia. max.	mm	15	25	30	35	40
导轮直径 Dia. of Pulley	D mm	400	600	800	1000	1250
最大移动导轮数 No. of moving Wheels max.	n	3-16	3-10	3-10	3-10	3-10
最大移动距离 Stocke length max.	S	3 m, 4 m, 5 m, 6 m				
储线量 Accumulator Capacity [m] = 2 x n x S						



立式储线装置  
Vertical accumulators



**上海金东线缆设备有限公司**  
SHANGHAI KINGSTONE CABLE & EQUIPMENT CO., LTD.

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